

Arc Feet

Standard Arc Feet



Foot Size	Stud Size
Small	10ga - 1/2"
Medium	5/8" - 3/4"
Large	7/8" - 1"

The foot piece is required for proper gun set up. You must specify closed or split style and type of gun (NS30, A58, Standard). The Foot Piece is also available as a Bipod Foot Assembly. This should be used whenever stud alignment is critical. The bipod foot stabilizes the gun during the weld cycle and aids in keeping the gun straight during the weld process. Other special feet are available such as gas foot, weld thru deck foot and Y anchor foot.

Gas Feet



Description	Stud Sizes
BG-1 for use with ferrule	10ga - 1/2"
BG-2 for use without ferrule	10ga - 1/2"
BG-3 for use without ferrule (pictured)	10ga - 1/2"

A gas foot is used when welding with a shielding gas. Gas is used when welding aluminum studs, certain short cycle applications and when welding without a ferrule.

Weld Thru Deck Assembly



Sizes	Ferrule O.D.
1/2" flat	.680
5/8" flat	.815
3/4" flat	1.06
3/4" WTD & 7/8" flat	1.24
1" flat	1.44

The WTD foot piece is required for proper gun set up when welding studs through metal decking. A WTD ferrule grip must be attached to complete the set up.

Y Anchor Footplate



Size	Ferrule O.D.
3/16"	.815
1/4"	.921
5/16"	1.06

This Foot Piece is required when welding Y anchors, bull horn anchors and steer horn anchors. Specify gun type (NS30, A58, Standard).



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